



## KIT for Engineering Innovation Training Programs

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<b>Course Title:</b>	Liquid Penetrant Testing (LT) Level II
<b>Category:</b>	Non-Destructive Testing (NDT)
<b>Course Code:</b>	KIT-107
<b>Duration:</b>	6 days
<b>Certificate:</b>	Accredited certificate (ASNT) Level II for 5 years
<b>Exams:</b>	General Exam: 40 Q Specific Exam: 20 Q Practical Exam: Shall passed for at least 2 specimens & reporting.

### Course Topics

Day	Title
Day 1	<ul style="list-style-type: none"> <li>- Basic fundamentals of electricity</li> <li>- Relationship of resistivity to electrical resistance</li> <li>- Relationship of material resistivity to material conductivity</li> </ul>
Day 2	<ul style="list-style-type: none"> <li>- Electromagnetic induction; self-inductance and mutual inductance</li> <li>- Inductance of eddy current coils</li> <li>- Properties of eddy current flow</li> <li>- Basic equipment</li> </ul>
Day 3	<ul style="list-style-type: none"> <li>- Generation of eddy currents</li> <li>- Fundamental operation of: impedance bridge instruments; crack detectors; conductivity meters; recording instruments; strip chart records and CRT recorders</li> </ul>
Day 4	<ul style="list-style-type: none"> <li>- Testing procedures</li> <li>- Probe types.</li> <li>- Directional properties of eddy current flow for each probe type.</li> <li>- Calibration.</li> <li>- Measuring resistivity; measuring thickness.</li> <li>- Measuring thickness of a non-conducting layer on a conductor.</li> <li>- Inspecting for defects</li> </ul>
Day 5	<ul style="list-style-type: none"> <li>- Practical</li> </ul>
Day 6	<ul style="list-style-type: none"> <li>- Theoretical exam</li> </ul>